

## Elongate retaining element

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Inventor: DOEHREN HANS-JUERGEN [DE]

Applicant: CORUS BAUSYSTEME GMBH [DE]

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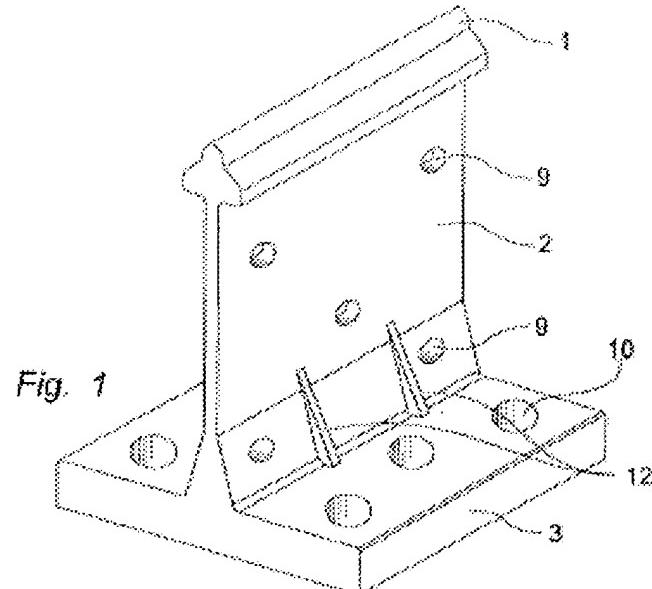
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### Abstract of EP1236840

The invention relates to an elongate retaining element for building sheets, having, as seen in cross section perpendicular to its direction of elongation, a head part (1) for engaging at least one said building sheets, a base part (3) for mounting the elongate retaining element on a support structure, and a connecting flange (2) extending upwardly from said base (3) and joining said head part (1) to said base (3), wherein said elongate retaining element is made from a solid thermoplastic material and having a metallic reinforcement core (4) that is essentially fully embedded in said solid thermoplastic material.



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## EUROPEAN PATENT APPLICATION

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(71) Applicant: Corus Bausysteme GmbH  
56070 Koblenz (DE)

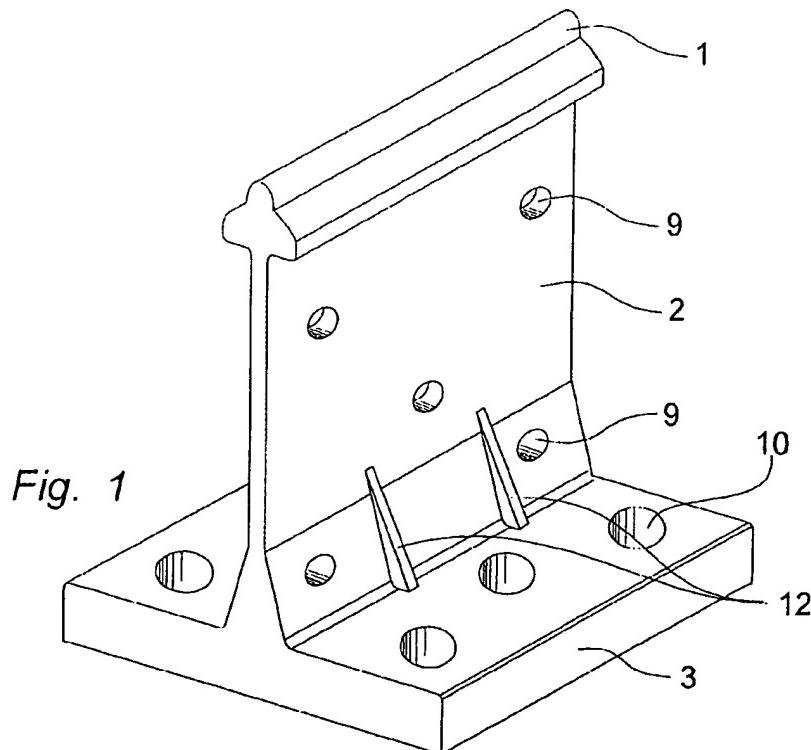
(72) Inventor: Döhren, Hans-Jürgen  
55452 Guldental (DE)

(74) Representative: Hansen, Willem Joseph Maria  
Corus Technology BV  
Corus Intellectual Property Department  
PO Box 10000  
1970 CA IJmuiden (NL)

## (54) Elongate retaining element

(57) The invention relates to an elongate retaining element for building sheets, having, as seen in cross section perpendicular to its direction of elongation, a head part (1) for engaging at least one said building sheet, a base part (3) for mounting the elongate retaining element on a support structure, and a connecting

flange (2) extending upwardly from said base (3) and joining said head part (1) to said base (3), wherein said elongate retaining element is made from a solid thermoplastic material and having a metallic reinforcement core (4) that is essentially fully embedded in said solid thermoplastic material.



**Description**

[0001] The invention relates to an elongate retaining element for building sheets, having, as seen in cross section perpendicular to its direction of elongation, a head part for engaging a shaped rib of the building sheet, a base part for mounting the elongate retaining element on a support structure by connecting elements, e.g. screws, and a connecting flange extending upwardly from said base and joining said head part to said base. The invention further relates to an assembly of at least one such elongate retaining element and at least one building sheet mounted thereby on a support structure.

[0002] An embodiment of such elongate retaining element is known from Dutch patent no. 190292. The known elongate retaining element is an elongate extruded aluminium T-shaped profile. As seen in cross section perpendicular to its direction of elongation, the cross bar of the T-shaped profile forms the base part, which is provided with drilled holes for connecting elements such as screws to be passed through the drilled holes for connecting the elongate retaining element to a supporting structure of a building, such as for example supporting beams, T-bearers or similar structural elements manufactured from for example wood, steel, aluminium or concrete. A connecting flange extends perpendicularly from the base part, and ends in a wider head part, that is substantially triangularly shaped in its cross section. The free ends of the building sheets are flanged over the head part to allow for a longitudinal sliding movement of the building sheets relative to the elongate retaining element. The known elongate retaining elements can be e.g. T-shaped, asymmetrically shaped, or L-shaped.

[0003] A longitudinal sliding movement across the head part of a metallic elongate retaining element of the flanges building sheet can cause, for instance due to a cyclic thermal expansion and contraction of the building structure, an unpleasant noise as the metal parts slide over one another. The noise may particularly arise when the building sheets are not situated perfectly parallel to the direction of elongation, a situation that may occur for instance when the supporting structure is not so rigid.

[0004] It is an object of the invention to provide an improved elongate retaining element. A further object of the invention is to reduce the risk of occurrence of the unpleasant noise of the building sheets and the head part sliding over one another. Yet, it is another object of the invention to provide an elongate retaining element with sufficient mechanical strength and stability, such that it can fulfil its function of supporting and connecting a building sheet or sheets to a support structure, while reducing the risk of the occurrence of cold-bridges between the building sheet and the supporting structure.

[0005] According to one aspect of the invention, there is provided an elongate retaining element for building sheets, having, as seen in cross section perpendicular to its direction of elongation, a head part for engaging

at least one said building sheets, a base part for mounting the elongate retaining element on a support structure, and a connecting flange extending upwardly from said base and joining said head part to said base, characterised in that the elongate retaining element is being made of a solid thermoplastic material and having a metallic reinforcement that is essentially fully embedded in said solid thermoplastic material.

[0006] For the purpose of the present application, essentially fully embedded is understood to include in addition to an essentially or fully continuous layer, a netted structure of plastic material embracing the metallic core at least over a circumference of its cross section thereby leaving only small parts of the metallic core uncovered, as well as combinations thereof.

[0007] It is a particular improvement to reduce the above mentioned problem of the unpleasant noise that may occur as the metallic elements slide over one another. Because the head part is being made of a thermoplastic material, the amount of friction that the sheet-like building elements experience while sliding over the head part, is reduced. Consequently, the risk of the occurrence of the mentioned unpleasant noise is significantly reduced. Because the thermoplastic material is solid, it will retain its essential properties during the whole economical life of the building construction, regardless of atmospheric temperature and humidity.

[0008] Since the metallic reinforcement core in the elongate retaining element according to the invention is essentially fully embedded in the solid thermoplastic material, there is a high durability against disengagement of the thermoplastic material from the metallic reinforcement core. The quality of the chemical bonding between the thermoplastic material and the surface of

the metallic reinforcement core is therefore less critical.

[0009] A further advantage is that, due to improved sliding properties of the building sheet over the thermoplastic head part, it further reduces the mechanical load on the connection of the retaining element with the supporting structure.

[0010] A further advantage is that there need be no direct contact between the building sheet with any metallic part of the elongate retaining element according to the invention, nor between the supporting structure and

any metallic part of said the elongate retaining element. Consequently, cold-bridges, being conductive heat transport via the metallic part of an elongate retaining element, can be readily avoided, or at least significantly reduced. This important reduction of the risk of cold-bridges is being achieved with one single elongate retaining element, whereas in the prior art fully metallic retaining elements required rather complex constructional measures to be taken in order to reduce the risk of such cold-bridges. It should be mentioned here that

in the past elongate retaining elements of thermoplastic materials without any metallic reinforcement have been tried in order to avoid cold-bridges. But such fully plastic elongate retaining elements suffered from various dis-

advantages, such as insufficient mechanical stability. The plastic materials become undesirable brittle below certain sub-zero temperatures, which temperatures are not uncommon in the middle and northern Europe. And when applied in a flat roof structure, in summer time the temperatures at such a structure may easily rise to 70°C or above, resulting in that the elongate retaining element is weakened, thereby even jeopardising the mechanical stability of the whole structure.

[0011] In an embodiment, the metallic reinforcement core comprises a core head part, a core base part, and rigidly coupled to these parts a core connecting flange extending between the core head part and the core base part. Herewith a mechanically reliable connection is established between the base part and the head part of the elongate retaining element. The sheet-like elements are thus mountable on a supporting structure in a stable way. The metallic reinforcement core thus mechanically supports the thermoplastic material, in particular against dynamic and static transverse loads, without leading to the undesirable formation of cold-bridges between the building sheets and the supporting structure of a building. Consequently, also the fatigue-lifetime of the thermoplastic material is significantly enhanced.

[0012] A particular advantage is achieved when the core base part is provided with means to be used for mounting the elongate retaining element on a supporting structure. According to this embodiment, the metallic reinforcement core itself has the features of a retaining element. Consequently, should the thermoplastic material be lost or damaged, for example in case of severe wear or even fire, there is still an integral elongate retaining element in the form of the metallic reinforcement core to provide an auxiliary support and connection for the building sheets with respect to the supporting structure. The metallic reinforcement core forms a relatively low cost and reliable form of reinforcement.

[0013] The metal sheet can be made of a steel, which is not expensive and has a high strength. Preferably the metallic reinforcement core is made of galvanised steel, to further prevent corrosion of the metallic reinforcement core. Alternatively, the metallic reinforcement core can be made of stainless steel, aluminium, or an aluminium alloy, or other suitable metal. Stainless steel is especially suitable when part of the retaining element is not covered by the plastic material. The thickness of the metal sheets are typically in the range of 0.5 to 5mm, and preferably in the range of 0.5 to 3mm, and may the chosen in dependence of the expected mechanical load.

[0014] In an embodiment having a core connecting flange comprising at least one component of metal sheet, at least the core base part is coupled to the core connecting flange by a bent section in the metal sheet. A bend provides an easy to make, strong and stable mechanical connection between the base part and the connecting web of the retaining element.

[0015] Likewise, in an embodiment having a core connecting flange comprising at least one component of

metal sheet, at least the core head part is coupled to the core connecting web via a bent section in the metal sheet.

[0016] In an embodiment the core head part comprises at least two core head part portions, each of which is coupled to the core connecting flange by a bent section in the metal sheet, whereby at least one bent section is bent towards one side of the core connecting flange and a bent section adjacent to the at least one bent section is bent towards the other side of the core connecting flange. Herewith the thermoplastic material in which the core head part is embedded is evenly supported by the metallic core head part.

[0017] Likewise, the core base part can comprise at least two core base part portions, each of which is coupled to the core connecting flange by a bent section in the metal sheet, whereby at least one bent section is bent towards one side of the core connecting flange and a bent section adjacent to the at least one bent section is bent towards the other side of the core connecting flange.

[0018] In another embodiment, the metallic reinforcement core is formed by two separate bent metal sheets, preferably joined to each other at their respective connecting flanges, each metal sheet having a core head part, a core base part and a core connecting flange. The core head part and core base part of each metal sheet being bent in the same direction essentially perpendicular to the connecting flange. The core connecting flanges of the two bent metal sheets are located next to each other such that the core base parts and the core head parts of the two metal sheets are directed in opposing directions. Herewith a mechanically reliable connection is established between the base part and the head part

of the elongate retaining element. The sheet-like building elements are thus mountable on a supporting structure in a stable manner. Thereby, the metallic reinforcement core mechanically supports the thermoplastic material, in particular against dynamic and static transverse loads, without leading to the formation of cold-bridges between the building sheets and the supporting structure of a building. Consequently, also the fatigue-lifetime of the thermoplastic material is significantly enhanced.

[0019] In an embodiment the elongate retaining element comprises one or more supporting ribs extending between the base part and the connecting flange. Herewith, additional mechanical stability is provided, or the transverse stiffness of the retaining element is further improved. The choice of the geometry of said rib or ribs allows for optimisation of the transverse stiffness, which is of particularly importance in designing elongate retaining elements with various restraining distances between the base part and the head part. More preferably the one or more supporting ribs are formed in the thermoplastic material. Herewith, the supporting ribs are relatively easy to form.

[0020] In an embodiment, the metallic reinforcement core is covered by or embedded in an essentially con-

tinuous layer of the solid thermoplastic material. Corrosion attack will be reduced as compared to bare metallic elongate retaining elements or elongate retaining elements with substantial bare metallic parts.

**[0021]** In an embodiment the solid thermoplastic material is an injection moulded plastic material. Herewith an elongate retaining element is provided which is easy and cost effective to manufacture. The metal core parts and solid plastic parts are integrated with each other in an easy way.

**[0022]** In an embodiment, the thermoplastic material is of a polyester, a polyamide, a modified polyester, or a modified polyamide. These thermoplastic materials have one or more of the properties of low friction, high wear resistance, good temperature stability to temperatures up to 100°C, good elastic properties, and high flame resistance. Furthermore, these thermoplastic materials can be processed via injection moulding techniques. Polyamides in general are found to be sufficiently durable, and to have a favourable low coefficient of friction and good flame resistance.

**[0023]** In another aspect of the invention there is provided a metallic reinforcement core for use in the above described elongate retaining element, which metallic reinforcement core consists of a core head part, a core base part, and coupled to these parts, a core connecting flange comprising at least one component of metal sheet, the core connecting flange extending between the core head part and the core base part, whereby at least the core base part is coupled to the core connecting flange by a bent section in the metal sheet. In particular the connecting flange may be provided with multiple holes. Further embodiments of the metallic reinforcement core according to the invention, and advantages thereof have been described above in the description of the elongate retaining element.

**[0024]** According to the invention in another aspect, there is provided an assembly of at least one such elongate retaining element and at least one building sheet mounted thereby on a support structure.

**[0025]** The invention will now be illustrated by several non-limitative embodiments, with reference to the accompanying drawings, in which:-

Fig. 1 shows a schematic perspective view of an elongate retaining element according to the invention;

Fig. 2 shows a schematic perspective view of a metallic reinforcement core according to the invention for application in the retaining element according to Fig. 1.

**[0026]** Fig. 3 shows a schematic perspective view of another metallic reinforcement core according to the invention for application in the retaining element according to Fig. 1.

**[0027]** Fig. 1 shows schematically an elongate retaining element consisting of a head part 1, a connecting

flange 2, and a base part 3 for mounting on a supporting structure. The head part can work together with sheet-like building elements, whereby the free ends of two adjacent sheet-like building elements are flanged one on top of the other along the longitudinal head part, as shown in Dutch patent 190292, and which is incorporated herein by reference. The base part is provided with holes 10 for working together with connecting elements, e.g. screws for mounting the elongate retaining element to a supporting structure. The elongate retaining element of Fig. 1 has a metallic reinforcement core that is essentially fully embedded in the thermoplastic material (not shown in Fig. 1). In particular the elongate retaining element can be provided with one or more supporting

ribs 12 to further improve the mechanical stability of the elongate retaining element.

**[0028]** Fig. 2 schematically shows an embodiment of the metallic reinforcement core 4 for covering with the solid thermoplastic material to form the elongate retaining element. The metallic core consists of a core head part 5, a core connecting flange 6 and a core base part 7. The shown embodiment is formed from one piece of metal sheet provided with incisions 8a and 8b. The core head part 5, as well as the core base part 7, have been formed by bending the sheet on either side of the incision in opposite directions. Note that in the shown embodiment the bent sections that couple the core head part portions to the core connecting flange have been bent opposite to their respective core base part counterparts. This may be done to further improve the mechanical stability of the elongate retaining element. In the shown embodiment the core head part is only separated into two parts bent in two opposing directions, but it will be apparent to the skilled person that the core head part may be further divided into smaller sub-parts. The core base part 7 is provided with holes 11. These holes 11 should align with the holes in the solid thermoplastic material of the elongate retaining element, such that the connection elements work together with the metallic reinforcement core, even in absence of the solid plastic.

**[0029]** Fig. 3 schematically shows an embodiment of the metallic reinforcement core 4 for covering with the solid thermoplastic material to form the elongate retaining element. The metallic core comprises of two bend metal sheets, each sheet having a core head part 5, a core connecting flange 6 and a core base part 7. In each bend metal sheet the core head part and the core base part are being bend in the same direction essentially perpendicular to the direction of elongation of the connecting flange. In this way a U-shaped profile is being obtained whereby the core base part is longer than the core head part. The two metal sheets may be connected to one another to form a single metallic reinforcement core, such a connection can be made typically via adhesion bonding or welding, such as butt welding. In this embodiment of the metallic reinforcement core the base part of the elongate retaining element is fully reinforced

with the metallic sheet which further improves the mechanical stability of the elongate retaining element, whereas in the embodiment of Fig. 2, the base part is only in part reinforced with metallic sheet material.

[0030] The metallic reinforcement core 4, such as the one shown in Figs. 2 and 3, can be placed inside an injection mould for embedding it in a solid thermoplastic material. The multiple holes 9 in the connecting flanges have been made by tools, e.g. punching or drilling, for fixing the metallic reinforcement core inside the mould cavity. Furthermore, this achieves the effect that during injection moulding the thermoplastic materials will fill those holes thereby achieving also a strong mechanical bonding between the plastic retaining element and the metallic reinforcement core. For the same reason also the core head part may be provided with multiple small holes 9.

[0031] The metallic reinforcement core may be provided with one or more holes 11 in its core base part before placing it into the injection mould. Herewith is achieved that the inside of the holes will be filled in part or in whole with the thermoplastic material, such that after mounting the elongate retaining element to a supporting structure, there is no contact between the connecting elements and the metallic reinforcement core, and thereby corrosion of the metallic reinforcement core base part is avoided. The connection elements, e.g. screws or bolts, hold the elongate retaining elements firmly to the supporting structure avoiding any metallic contact between the building sheets and the supporting structure, thereby reducing or even avoiding the formation of cold-bridges.

[0032] Wear tests have been performed with an elongate retaining element in accordance with the invention, such as the one shown in Fig. 1. The elongate retaining element contained a galvanised steel reinforcement core such as shown in Fig. 2, and the reinforcement core sheet had a mean thickness of 1.0 mm. The thermoplastic material was an essentially fully continuous layer of a modified polyamide, having a thickness of 2.3 mm on either side of the connecting flange. The elongate retaining element had been made via an injection moulding process. During the wear test, an aluminium sheet building sheet of gauge 1.2 mm has been flanged over the head part, and 300,000 longitudinal cyclic sliding movements were performed. No indication of wear was observed in the head part of the elongate retaining element according to the invention.

## Claims

1. An elongate retaining element for building sheets, having, as seen in cross section perpendicular to its direction of elongation, a head part (1) for engaging at least one said building sheets, a base part (3) for mounting the elongate retaining element on a support structure, and a connecting flange (2) extending upwardly from said base (3) and joining said head part (1) to said base (3), characterised in that said elongate retaining element is made from a solid thermoplastic material and having a metallic reinforcement core (4) that is essentially fully embedded in said solid thermoplastic material.
2. An elongate retaining element according to claim 1, wherein said metallic reinforcement core (4) comprises a core head part (5), a core base part (7), and rigidly coupled to these parts a core connecting flange (6) extending upwardly from said core base (7) and joining said core head part (5) to said core base (7).
3. An elongate retaining element according to claim 2, wherein the core base part is provided with means (11) for mounting the elongate retaining element on a supporting structure.
4. An elongate retaining element according to claim 2 or 3, wherein at least the core connecting flange comprises at least one component of metal sheet.
5. An elongate retaining element according to claim 4, wherein at least the core base part is coupled to the core connecting flange by a bent section in the metal sheet.
6. An elongate retaining element according to claim 5 or 6, wherein at least the core head part is coupled to the core connecting flange by a bent section in said metal sheet.
7. An elongate retaining element according to claim 6, wherein the core head part comprises at least two core head part portions, each of which is coupled to the core connecting web via a bent section in the metal sheet, whereby at least one bent section is bent towards one side of the core connecting flange and a bent section adjacent to the at least one bent section is bent towards the other side of the core connecting flange.
8. An elongate retaining element according to claim 7, wherein the core base part comprises at least two core base part portions, each of which is coupled to the core connecting flange via a bent section in the metal sheet, whereby at least one bent section is bent towards one side of the core connecting flange and a bent section adjacent to the at least one bent section is bent towards the other side of the core connecting flange.
9. An elongate retaining element according to any one of claims 1 to 7, wherein the metallic reinforcement core (4) is formed by two separate metal sheets, each metal sheet having a core head part (5), a core

base part (7) and a core connecting flange (6), and whereby the core head part and core base part of each metal sheet being bent in the same direction essentially perpendicular to the connecting flange.

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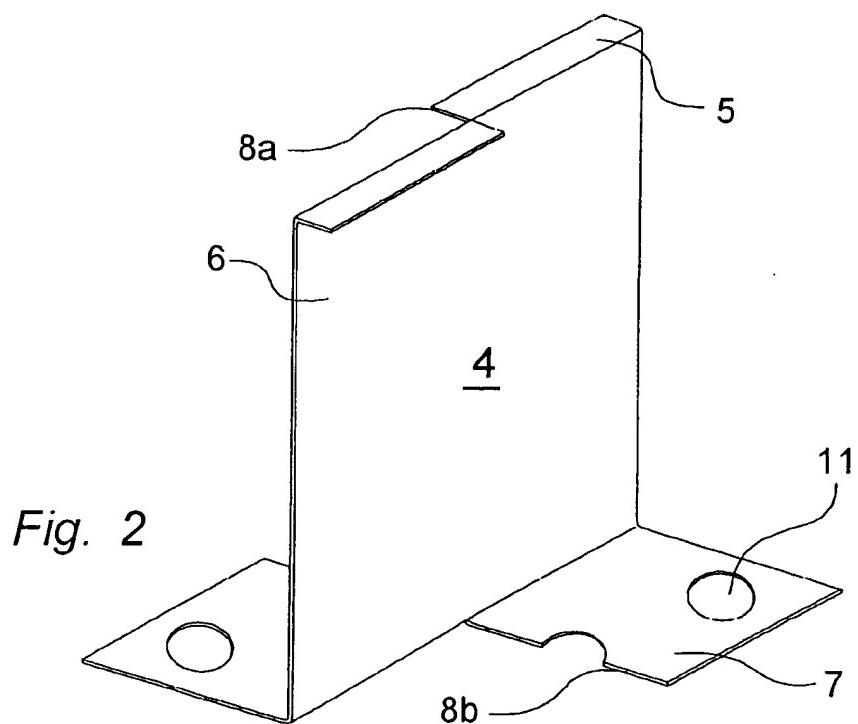
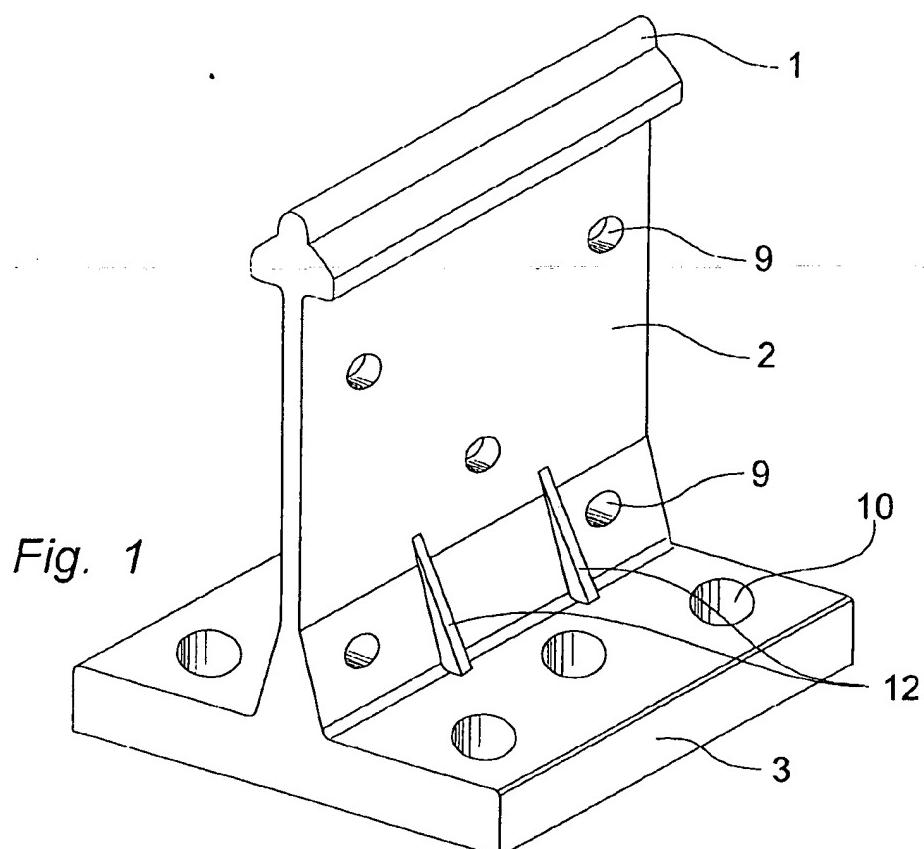
10. An elongate retaining element according to any one of the preceding claims, wherein the elongate retaining element comprises one or more supporting ribs (12) extending between the base part and the connecting flange.
11. An elongate retaining element according to any one of the preceding claims, wherein the elongate retaining element is being made of an injection moulded thermoplastic material and having an embedded metallic reinforcement core. 15
12. An elongate retaining element according to any one of the preceding claims, wherein the thermoplastic material is a polyester, a polyamide, a modified polyester, or a modified polyamide. 20
13. Metallic reinforcement core (4) for use in the elongate retaining element according to any one of the claims 2 to 12, having, as seen in cross section perpendicular to its direction of elongation, a core head part (5), a core base part (7), and coupled to these parts a core connecting flange (6) comprising at least one component of metal sheet, the core connecting flange extending between the core head part and the core base part, whereby at least the core base part is coupled to the core connecting flange by a bent section in the metal sheet. 25
14. An assembly comprising at least one building sheet and at least one elongate retaining element according to any one of claims 1 to 12 engaging said building sheet to retain it on a support structure. 30 35

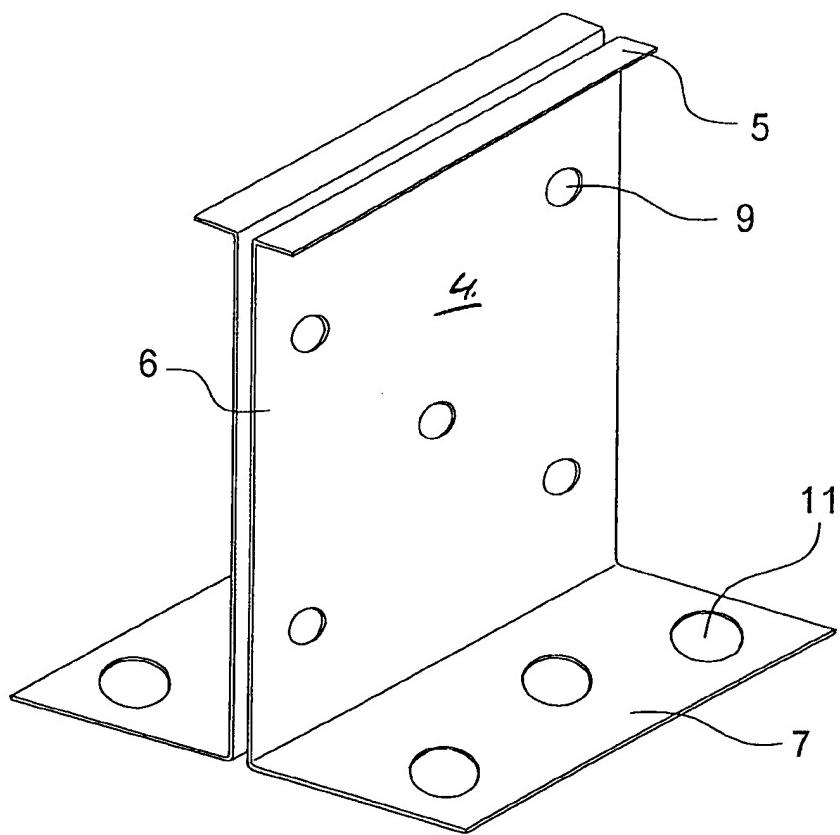
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*Fig. 3*



European Patent  
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Application Number

EP 02 07 5499

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TECHNICAL FIELDS SEARCHED (Int.Cl.)									
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<p>The present search report has been drawn up for all claims</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;">Place of search</td> <td style="width: 33%;">Date of completion of the search</td> <td style="width: 34%;">Examiner</td> </tr> <tr> <td>MUNICH</td> <td>27 May 2002</td> <td>Vratsanou, V</td> </tr> </table>				Place of search	Date of completion of the search	Examiner	MUNICH	27 May 2002	Vratsanou, V
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